

ExxonMobil™ LDPE LD 123.LN

Low Density Polyethylene Resin

Product Description

ExxonMobil LD 123.LN blown film grade offers an excellent balance of optical and strength properties for general purpose clear film applications.

General

Availability ¹	• Latin America	• North America	• South America
Additive	• LD 123.LN: Antiblock: No; Slip: No; Thermal Stabilizer: No		
Applications	• Blend Partner • Bread Bags • Cast Film • Foams	• Food packaging • Form Fill And Seal Packaging • High Clarity Film • Lamination Film	• Light Duty Shrink Film • Mail Bag • Produce Bags • Textile Packaging
Form(s)	• Pellets		
Revision Date	• March 2010		

Resin Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Density	0.923 g/cm ³	0.923 g/cm ³	ExxonMobil Method
Melt Index (190°C/2.16 kg)	2.4 g/10 min	2.4 g/10 min	ASTM D1238
Peak Melting Temperature	234 °F	112 °C	ExxonMobil Method

Film Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Tensile Strength at Yield MD	1600 psi	11 MPa	ASTM D882
Tensile Strength at Yield TD	1700 psi	12 MPa	ASTM D882
Tensile Strength at Break MD	4100 psi	29 MPa	ASTM D882
Tensile Strength at Break TD	3500 psi	24 MPa	ASTM D882
Elongation at Break MD	270 %	270 %	ASTM D882
Elongation at Break TD	660 %	660 %	ASTM D882
Secant Modulus MD - 1% Secant	32000 psi	220 MPa	ASTM D882
Secant Modulus TD - 1% Secant	39000 psi	270 MPa	ASTM D882
Dart Drop Impact	100 g	100 g	ASTM D1709A
Elmendorf Tear Strength MD	480 g	480 g	ASTM D1922
Elmendorf Tear Strength TD	120 g	120 g	ASTM D1922
Puncture Force	13 lbf	57 N	ExxonMobil Method
Puncture Energy	18 in·lb	2.0 J	ExxonMobil Method

Optical Properties	Typical Value (English)	Typical Value (SI)	Test Based On
Gloss (45°)	72	72	ASTM D2457
Haze	5.3 %	5.3 %	ASTM D1003

Typical properties: these are not to be construed as specifications.

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ExxonMobil Chemical ExxonMobil™ LDPE LD 123.LN Low Density Polyethylene Resin

Legal Statement

Contact your ExxonMobil Chemical Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB).

This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

Film (1.5 mil / 38 micron) made from LD 123.LN on a 2.5 inch blown film line having a 6 inch die with a 30 mil die gap at a 2.5:1 blow-up ratio and a melt temperature of 363°F (184°C).

Notes

¹ Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete Country Availability.

For additional technical, sales and order assistance:

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